



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4020-5
Job Sheet 188250



Part No: D4020-5

Job Qty: 10 pcs

Part Name: Mesh (350 Basket Long, Lid)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/4/19

Job Tracking No:

Due Date: 1/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Shear - 1	10 pcs	1/21/19	1/21/19	0.00	5.13	Shear - 1	MRL
110	QC 6	10 pcs	1/21/19	1/21/19	0.00	0.00	QC 6 - 38	
							QC 6 - 42	PD 19-02-14 DAS 68 9-89
							QC 6 - 9	
							QC 6 - 68	
							QC 6 - 61	
120	Packaging 3-1 - Stock - B4B	10 pcs	1/21/19	1/21/19	0.00	0.00	Packaging 3 - 1 - B4B	MRL
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	
							Packaging 3 - 18 - B4B	
							Packaging 3 - 19 - B4B	
							Packaging 3 - 20 - B4B	
							Packaging 3 - 21 - B4B	
							Packaging 3 - 22 - B4B	
							Packaging 3 - 23 - B4B	
							Packaging 3 - 24 - B4B	
							Packaging 3 - 25 - B4B	
							Packaging 3 - 26 - B4B	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130 QC 21 - SA	10 pcs	1/21/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
Part Op 100 - (Shear) Descriptions: 110 - (QC6- All purchased or subcontracted products) LOCATION: WA004 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304EX0.75-16F	Expanded Metal Flat SS	143.8600 sf (14.386 ea)	100-Shear - 1	S125258	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Shear - 1	M304EX0.75-16F	144	1,500	0	
Part Specifications					
Specifications could not be found.					

Plex 1/4/19 1:15 PM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S153498

Part: D4020-5

Job No: 188250

Serial No/Batch: S153498

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Cambridge, ON N6L 1K7
TEL: 1 813 882-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/14/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

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